

10.3 Exploded drawing

TOP 71

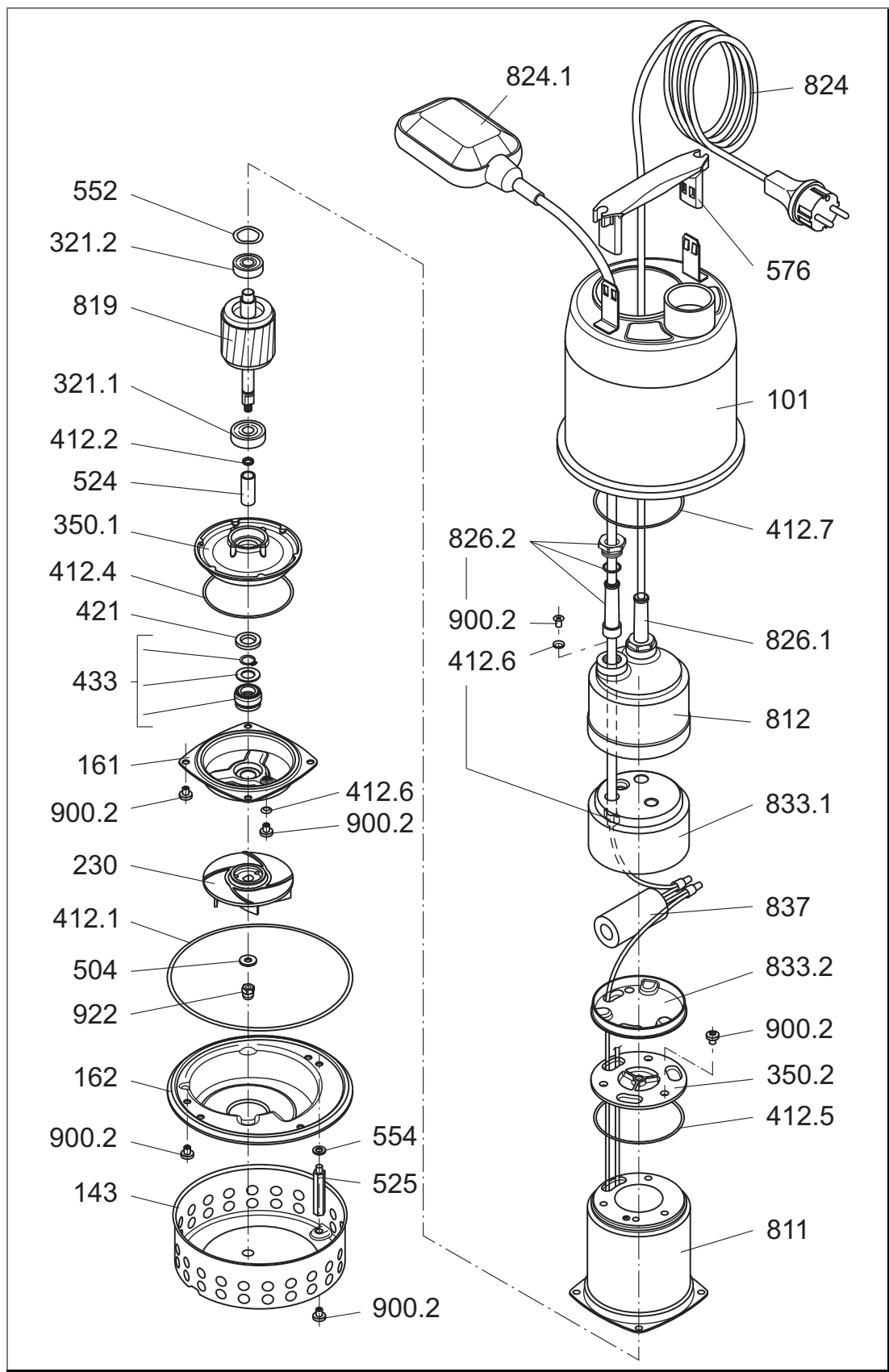
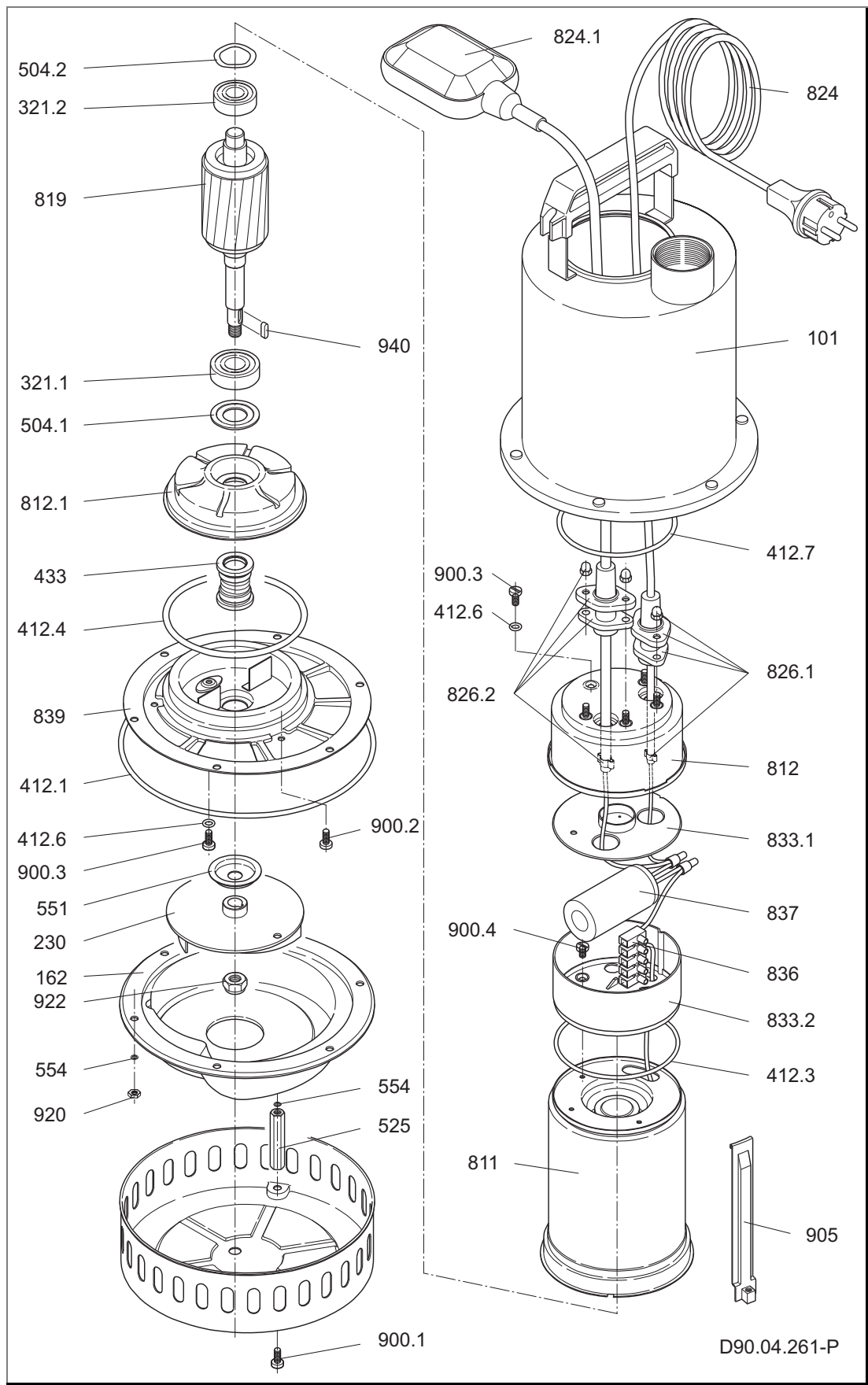


Fig. 10

Spare parts list TOP 71

Part	Qty	Description
101	1	Pump housing
143	1	Strainer basket
162	1	Suction lid
230	1	Impeller
321.1	1	A-side ball bearing
321.2	1	B-side ball bearing
350.1	1	A-side bearing housing
350.2	1	B-side bearing housing
412.1	1	O-ring for motor flange
412.2	1	O-ring for shaft protection sleeve
412.4	1	O-ring for lower bearing housing
412.5	1	O-ring for upper bearing housing
412.6	2	O-ring for screws
412.7	2	O-ring for motor housing/lid
421	1	Radial shaft sealing ring
433	1	Mechanical seal, complete
504	1	Spacer
524	1	Shaft wearing sleeve
525	2	Spacer sleeve
552	1	Locking disc
554	2	Washer
576	1	Handle
811	1	Stator and motor housing
812	1	Cover for motor housing
819	1	Shaft with rotor
824	1	Connection cable
824.1	1	Float switch
826.1	1	Cable gland stuffing box for connection cable
826.2	1	Cable gland stuffing box for float switch
833.1	1	Terminal box cover
833.2	1	Terminal box
837	1	Condenser
900.2	10	Cylinder head screw
922	1	Impeller nut

TOP 72-80



Spare parts list TOP 72-TOP 80

Part	Qty	Description
101	1	Pump housing
143	1	Basket
162	1	Suction lid
230	1	Impeller
321.1	1	A-side ball bearing
321.2	1	B-side ball bearing
412.1	1	O-ring for pump housing
412.3	1	O-ring for motor housing
412.4	1	O-ring for bearing housing
412.6	3	O-ring for cylinder head screw
412.7	1	O-ring for motor housing lid
433	1	Mechanical seal, complete
504.1	1	Spacer ring
504.2	1	Spacer ring
525	3	Spacer sleeve
551	1	Spacer disk
554	6	Washer
811	1	Stator and motor housing
812	1	Cover for motor housing
812.1	1	Bearing housing
819	1	Shaft with rotor
824	1	Connection cable
824.1	1	Float switch
826.1	1	Cable gland stuffing box for connection cable
826.2	1	Cable gland stuffing box for float switch
833.1	1	Terminal box cover
833.2	1	Terminal box
836	1	Terminal strip
837	1	Condenser
839	1	Motor flange
900.1	3	Tallow-drop screw
900.2	3	Cylinder head screw
900.3	3	Tallow-drop screw
900.4	2	Countersunk head screw
905	3	Connecting rod
920	3	Nut
922	1	Impeller nut
940	1	Shaft key
		Wear set, consisting of: 1x 321.1, 321.2, 412.1, 412.3, 412.4, 412.7, 433, 504.1, 504.2, 551, 940, 3x 412.6

TOP 90-300

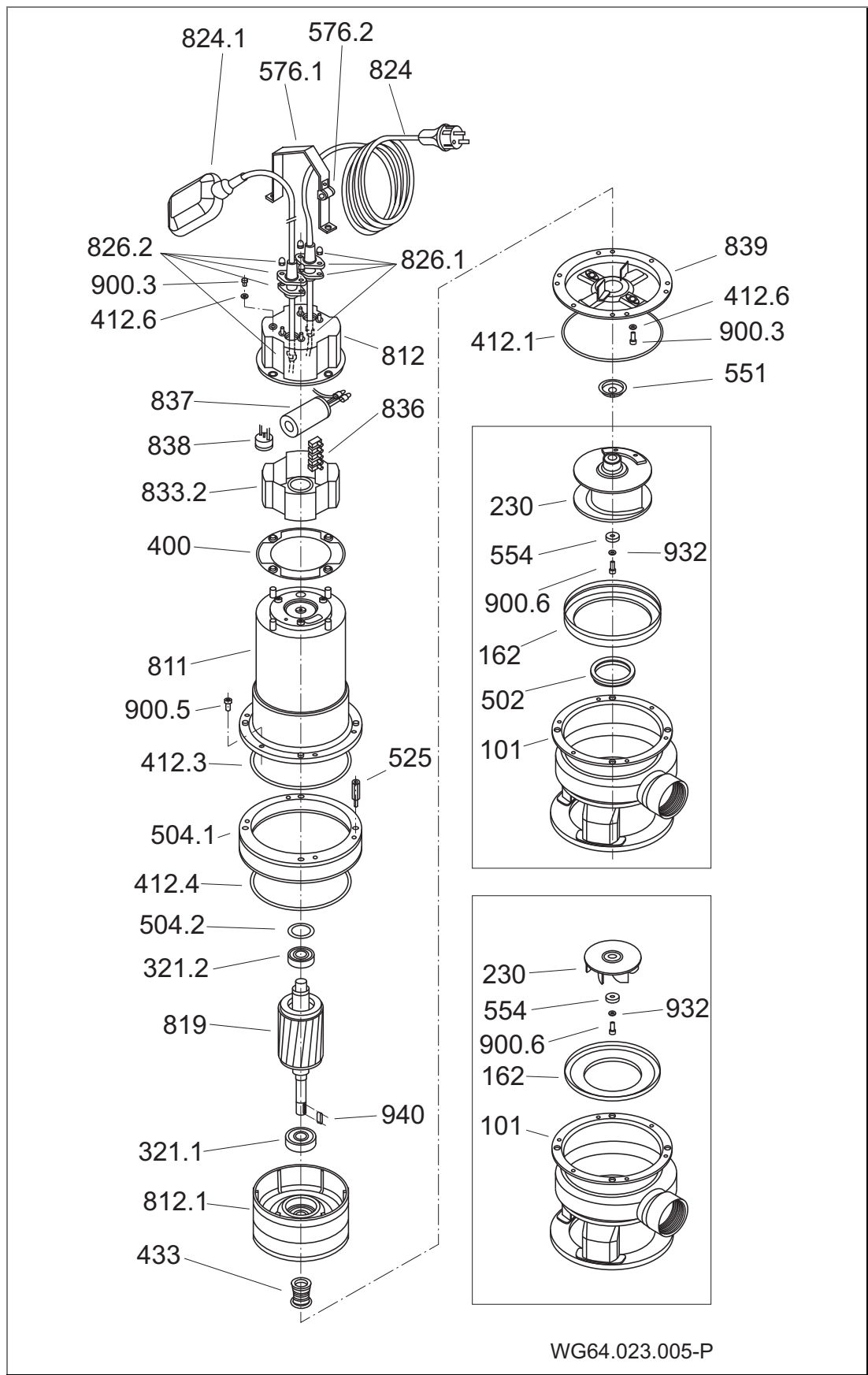


Fig. 11

Spare parts list TOP 90 - 300

Part	Qty	Description
101	1	Pump housing
162	1	Suction lid
230	1	Impeller
321.1	1	A-side ball bearing
321.2	1	B-side ball bearing
400	1	Gasket
412.1	1	O-ring
412.3	1	O-ring
412.4	1	O-ring
412.6	1	O-ring
433	1	Mechanical seal, complete
502	1	Spacer ring (TOP 300/300 VOX only)
504.1	1	Spacer ring (TOP 300/300 VOX only)
504.2	1	Spacer ring
525	4	Spacer sleeve
551	1	Spacer disk
554	1	Washer
576.1	1	Handle
576.2	1	Float switch holder
811	1	Stator and motor housing
812	1	Cover for motor housing
812.1	1	Cover for motor housing
819	1	Shaft with rotor
824	1	Connection cable with plug
824.1	1	Float switch
826.1	1	Cable gland stuffing box for connection cable
826.2	1	Cable gland stuffing box for float switch
833.2	1	Terminal box
836	1	Terminal strip
837	1	Condenser
838	1	Overload protection
839	1	Motor flange
900.3	3	Cylinder head screw
900.5	6	Cylinder head screw
900.6	1	Cylinder head screw
932	1	Circlip
940	1	Shaft key